Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

#### **General Project Information**

#### **Project Description Narratives**

#### Purpose, Scope, and Technical Approach:

Definition of Scope: Detailed deactivation plans for the H Canyon facility do not currently exist; deactivation planning is currently scheduled go begin in FY04 and is included in this PBS. Execution of a phased deactivation program is to begin in FY05 and is scheduled to end in FY09.

Upon completion of the Nuclear Material Stabilization Program, these facilities are envisioned to be surplus highly contaminated [hazard class 2] nuclear facilities. The primary objective of the multi-year deactivation program is to reduce the risks associated with these nuclear facilities and lower long-term surveillance and maintenance (S&M) costs per DOE Order 430.1A and the Implementation Guides. The goal for deactivation of the surplus facilities is to achieve a passive state for long term S&M; facilities will be accessed controlled with periodic entry for inspection and monitoring. The periodic maintenance of the building structures and key safety systems (ventilation/monitoring) are expected to be the only rou tine activities required. It is anticipated that the facility will be maintained in this condition will for up to a 30-year period while awaiting final decisions on facility disposition.

The deactivation program would include the following key elements: 1. Flush all process systems, tanks, and piping and specialized equipment to minimize holdup. 2. Complete radiological surveys, chemical inventories, and identify other hazardous conditions. 3. De-inventory the facility of all chemical and other hazardous materials. 4. De-energize and isolate all non-essential building and process systems. 5. Institute a facilities support standby program to ensure basic services are maintained. 6. Complete facility isolation and initiate S&M program utilizing revised safety documentation to protect worker safety and health as well as the environment.

Technical Approach: Efficiencies and Lessons Learned from previous and current deactivation projects across the DOE Complex will be incorporated into deactivation plans. The project will be managed per the DOE-EM 60 Deactivation Guidance; phase 1 Project Requirements Determination, Phase 2 Project Execution Plan Development and Phase 3 Project Execution. The characterization of existing surplus facilities and development of end state criteria is a critical to the success of the deactivation project. Application of latest technology developments in the characterization and analysis of residual radiological and industrial hazards and cost-benefit engineering evaluations are key components in developing a cost effective deactivation plan and will be developed as funding is available prior to completion of nuclear material stabilization phase for each facility.

#### Project Status in FY 2006:

The H Canyon and ancillary facilities will complete the chemical processing of identified at-risk materials prior to FY06. A phased deactivation program is scheduled to begin FY05; completion of the deactivation program for H Canyon is scheduled for FY09. Stabilization activities will be conducted utilizing the current operating staff, supplemented by a core group of deactivation experts. This will ensure institutional knowledge is retained and utilized through completion of the deactivation project.

#### Post-2006 Project Scope:

The phased deactivation of H Canyon will be completed in FY09; completion of the H Canyon deactivation project is dependent upon no additional missions being identified for H Canyon. Upon completion of the H Canyon deactivation project, routine surveillances will be established to verify the structural integrity and operability of equipment required to manage residual risks as defined in the surveillance and maintenance plan. This routine

Dataset Name: FY 1999 Planning Data Page 1 of 28

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Operations/Field Office: Savannah River Print Date: 3/9/2000

HQ ID: 0501 Site Summary Level: Savannah River Site

Project SR-FA04 / H Canyon Deactivation Project

#### **Project Description Narratives**

monitoring will continue until the final disposition of the facilities. The S&M monitoring scope and costs are captured in the H Area Long Term Monitoring PBS (SR-FA-17).

#### End State

This project provides for the deactivation of H-Canyon and ancillary facilities only. Additional projects will be required to complete future decommissioning and /or meet the EM site end-state; the H-Canyon facilities end states have not been defined. No plans have been made at this time to reuse H-Canyon facilities after deactivation.

No nuclear materials, spent fuel, or high level waste are planned for storage in H-Canyon facilities. TRU and low level solid and liquid waste will be generated during deactivation activities. These wastes will be disposed via other solid waste treatment facilities at SRS. Life cycle waste costs are reflected in the operating costs of those facilities.

#### Cost Baseline:

Costs identified in this PBS are rough order of magnitude engineering estimates based upon the lessons learned from the Hanford PUREX Deactivation project. Work scope identified in this PBS is based on process and facility history only, not from detailed characterization of facility hazards. Such characterization efforts will be used to refine the scope and cost, as additional project definition becomes available.

This estimate should be used for pre-conceptual planning, and should be considered as preliminary funding guidance only. Detailed work scopes and cost estimates will be developed as part of the Deactivation Plan development and will be a product of that work when funded.

This project estimate includes only direct project deactivation activity costs. The facility baseline S&M costs must be added to the deactivation cost to obtain the overall life cycle costs.

#### Hazards

The deactivation-planning project will be funded in FY04. To-date a deactivation specific safety and hazard analysis has not been performed. Such analyses will be performed in accordance with Site standards. The criteria for determining the radiological hazard categories are provided in DOE-STD-1027-92, and the criteria for determining the chemical hazard categorization are provided in WSRC-MS-92-206. Until modified by deactivation activities, the operational safety basis will be maintained as the controlling ASA.

#### Work Performance:

Activities and checkpoints are described by the Integrated Management System Description. The conditions and requirements are clearly established and agreed upon prior to the starting of any project and those requirements are contractually binding upon WSRC. The key elements of the WSRC Integrated Safety Program are to define the scope of work, identify and analyze hazards associated with the work, develop and implement hazard controls, perform work within controls, and provide feedback on adequacy of controls and continue to improve safety management. The WSRC Integrated Procedures Management System is the primary mechanism for implementing the objective, principles and functions of the Safety Management System. This system establishes Company-Level, Division-level, and Program-specific procedures consistent with organizational roles, and ensures a consistent, discipline site-wide approach to safety while performing work. A documented safety basis will be maintained through completion of the deactivation project.

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Operations/Field Office: Savannah River Print Date: 3/9/2000

HQ ID: 0501 Site Summary Level: Savannah River Site

Project SR-FA04 / H Canyon Deactivation Project

#### **Project Description Narratives**

#### **Project End State**

This project provides for the deactivation of H-Canyon and ancillary facilities only. Additional projects will be required to complete future decommissioning and /or meet the EM site end-state; the H-Canyon facilities end states have not been defined. No plans have been made at this time to reuse H-Canvon facilities after deactivation.

No nuclear materials, spent fuel, or high level waste are planned for storage in H-Canyon facilities. TRU and low level solid and liquid waste will be generated during deactivation activities. These wastes will be disposed via other solid waste treatment facilities at SRS. Life cycle waste costs are reflected in the operating costs of those facilities.

#### **Cost Baseline Comments:**

Costs identified in this PBS are rough order of magnitude engineering estimates based upon the lessons learned from the Hanford PUREX Deactivation project. Work scope identified in this PBS is based on process and facility history only, not from detailed characterization of facility hazards. Such characterization efforts will be used to refine the scope and cost, as additional project definition becomes available.

This estimate should be used for pre-conceptual planning, and should be considered as preliminary funding guidance only. Detailed work scopes and cost estimates will be developed as part of the Deactivation Plan development and will be a product of that work when funded.

This project estimate includes only direct project deactivation activity costs. The facility baseline S&M costs must be added to the deactivation cost to obtain the overall life cycle costs.

#### Safety & Health Hazards:

The deactivation-planning project will be funded in FY04. To-date a deactivation specific safety and hazard analysis has not been performed. Such analyses will be performed in accordance with Site standards. The criteria for determining the radiological hazard categories are provided in DOE-STD-1027-92, and the criteria for determining the chemical hazard categorization are provided in WSRC-MS-92-206. Until modified by deactivation activities, the operational safety basis will be maintained as the controlling ASA.

#### Safety & Health Work Performance:

Activities and checkpoints are described by the Integrated Management System Description. The conditions and requirements are clearly established and agreed upon prior to the starting of any project and those requirements are contractually binding upon WSRC. The key elements of the WSRC Integrated Safety Program are to define the scope of work, identify and analyze hazards associated with the work, develop and implement hazard controls, perform work within controls, and provide feedback on adequacy of controls and continue to improve safety management. The WSRC Integrated Procedures Management System is the primary mechanism for implementing the objective, principles and functions of the Safety Management System. This system establishes Company-Level, Division-level, and Program-specific procedures consistent with organizational roles, and ensures a consistent, discipline site-wide approach to safety while performing work. A documented safety basis will be maintained through completion of the deactivation project.

#### **PBS Comments:**

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Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

#### **Project Description Narratives**

The fundamental concept of deactivation is to reduce risks associated with surplus facilities, thereby reducing the S&M cost while maintaining safety for site employees, the public and the environment. The methodology is to use all technology available to de-inventory, stabilize residual hazardous materials to the lowest manageable hazard level possible, shutdown of unnecessary systems and reduction of discretionary S&M. Upon completion of deactivation, the facility would be locked with only periodic entry for inspection and monitoring, while awaiting a turnover to EM for a final decision on disposition (D&D, entombment, ...).

#### **Baseline Validation Narrative:**

Not Applicable.

#### **General PBS Information**

Project Validated? Date Validated:

Has Headquarters reviewed and approved project? No

Date Project was Added:12/1/1997Baseline Submission Date:7/3/1999

FEDPLAN Project? Yes

**CERCLA** RCRA **DNFSB AEA** UMTRCA State **DOE Orders** Other **Drivers:** Y Y Y N Ν Y Y Y

**Project Identification Information** 

**DOE Project Manager:** G. M. Nichols, Jr.

DOE Project Manager Phone Number:803-952-2021DOE Project Manager Fax Number:803-952-2019DOE Project Manager e-mail address:gnichols@srs.gov

Is this a High Visibility Project (Y/N):

#### **Planning Section**

**Baseline Costs (in thousands of dollars)** 

1997-2006 2007-2070 1997-2070 1997 1998 Actual 1999 2000 2001 2002 2003 2004 2005 2006 Actual Total Total Total 1997 1998

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Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0501

PBS Baseline (current year dollars)	40,50	0 46,	,800	87,300					0	0	0	0	1,600	9,300	29,600
PBS Baseline (constant 1999 dollars)	33,30	4 36,	627	69,931					0	0	0	0	1,376	7,789	24,139
PBS EM Baseline (current year dollars)	40,50	0 46,	.800	87,300					0	0	0	0	1,600	9,300	29,600
PBS EM Baseline (constant 1999 dollars)	33,30	4 36,	,627	69,931					0	0	0	0	1,376	7,789	24,139
	2007	2008	2009	2010					31- 2036 035 204			2051- 2055	2056- 2060	2061- 2065	2066- 2070
PBS Baseline (current year dollars)	25,200	17,400	4,200	0	0	0	0	0	0	0	0	0 0	0	0	(
PBS Baseline (constant 1999 dollars)	20,011	13,454	3,162	0	0	0	0	0	0	0	0	0 0	0	O	(
PBS EM Baseline (current year dollars)	25,200	17,400	4,200	0	0	0	0	0	0	0	0	0 0	0	0	(
PBS EM Baseline (constant 1999 dollars)	20,011	13,454	3,162	0	0	0	0	0	0	0	0	0 0	0	0	(
Baseline Escalation	n Rates														
	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009		
				3.60%	3.60%	2.70%	2.70%	2.70%	2.70%	2.70%	2.70%	2.70%	2.70%		
	2010	2011-2015	2016-2020	2021-2025	2026-2030	2031-2035	2036-2040	2041-2045	2046-2050	2051-2055	2056-2060	2061-2065	2066-2070		
	2.70%	2.70%	2.70%	2.70%	2.70%	2.70%	2.70%	2.70%	2.70%	2.70%	2.70%	2.70%	2.70%		

Dataset Name: FY 1999 Planning Data Page 5 of 28

Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

### **Project Reconciliation**

**Project Completion Date Changes:** 

Previously Projected End Date of Project: 9/1/2012

Current Projected End Date of Project: 9/1/2009

Explanation of Project Completion Date Difference (if applicable):

**Project Cost Estimates (in thousands of dollars)** 

Previously Estimated Lifecycle Cost (1997 - 2070, 1998 Dollars): 58,859 Actual 1997 Cost: Actual 1998 Cost:

Previously Estimated Lifecycle Cost of Project (1999 - 2070, 1998 Dollars): 58,859 Inflation Adjustment (2.7% to convert 1998 to 1999 dollars): 1,589

Previously Estimated Lifecycle Cost (1999 - 2070, 1999 Dollars): 60,448

**Project Cost Changes** 

Cost Adjustments Reconciliation Narratives

**Cost Change Due to Scope Deletions (-):** 

Cost Reductions Due to Efficiencies (-):

Cost Associated with New Scope (+):

Cost Growth Associated with Scope Previously Reported (+): 9,482 Estimate revised.

Cost Reductions Due to Science & Technology Efficiencies (-):

**Subtotal:** 69,930

Additional Amount to Reconcile (+):

Current Estimated Lifecycle Cost (1999 - 2070, 1999 Dollars): 69,931

Milestones

Milestone/Activity Field Milestone Original **Baseline** Legal **Forecast** Actual EA DNFSB Mgmt. Key Intersite Code Date Date Date Date Date Commit. Decision Project Mission Complete SR-FA04-002 9/1/2009

Dataset Name: FY 1999 Planning Data Page 6 of 28

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Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

Milestones													
Milestone/Activity			Field Mi Coo		Original Date	Baseline Date	Legal Date		ctual E Date	A DNFSE	Mgmt. Commit.	Key Decision	Intersite
Project Start			SR-FA04-00	)1		10/1/2004							
Milestones - Part II													
Milestone/Activity		Field Milestone Code	Critical Decision	Critial Closure Pat	Project h Start	Project End	Mission Complete			ersite Cano Risk	celled	Milestone De	escription
Project Mission Complete	SI	R-FA04-002				Y							
Project Start	SI	R-FA04-001			Y								
Performance Measure	e Metrics	S											
Category/Subcategory	Units	1997-2006 20 Total		97-2070 Total	Actual Pre-1997	Planned 1997	Actual 1997	Planned 1998	Planned 1999	Planned 2000	Planned P 2001	Planned Pla 2002	anned Plant 2003 20
Tech.													
Deployed	Ntd	18.00	0.00	18.00									
Category/Subcategory	Units	Planned 2004	Planned 2005	Planned 2006	Planned 2007		Planne 200			2016 -	Planned 2021 - 2025	Planned 2026 - 2030	Planned 2031 - 2035
Tech.													
Deployed	Ntd		18.00										
Category/Subcategory	Units	Planned 2036 - 2040	Planned 2041 - 2045	Planned 2046 - 2050	Planned 2051 - 2055	2056 -	Planne 2061 203	- 2066 -	. •	Lifecycle Total			
Tech.													
Deployed	Ntd									18.00			

### **Technology Needs**

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Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

### **Technology Needs**

Site Need Code: SR99-4001

**Site Need Name:** Dismantlement of Large and/or Complex Equipment and Structures

Focus Area Work Package ID: DD-10 Focus Area Work Package: Production Reactor D&D

Focus Area: DDFA Agree with Technology Link: Y

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Laser Cutting and Size Reduction

Laser Cutting and Size Reduction

Laser Cutting and Size Reduction

Dual Arm Work Platform Teleoperated Robotics System

Dual Arm Work Platform Teleoperated Robotics System

Dual Arm Work Platform Teleoperated Robotics System

Mobile Robot Worksystem (ROSIE)

Mobile Robot Worksystem (ROSIE)

Mobile Robot Worksystem (ROSIE)

High Speed Clamshell Pipe Cutter

High Speed Clamshell Pipe Cutter

High Speed Clamshell Pipe Cutter

Swing-Reduced Crane Control

Swing-Reduced Crane Control

Swing-Reduced Crane Control

Oxy-Gasoline Torch

Oxy-Gasoline Torch

Dataset Name: FY 1999 Planning Data Page 8 of 28

Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

### **Technology Needs**

Oxy-Gasoline Torch

Self Contained Pipe Cutting Shear

Self Contained Pipe Cutting Shear

Self Contained Pipe Cutting Shear

Remote Control Concrete Demolition System

Remote Control Concrete Demolition System

Remote Control Concrete Demolition System

Concrete Spaller

Concrete Spaller

Concrete Spaller

Track Mounted Shear/Crusher

Track Mounted Shear/Crusher

Track Mounted Shear/Crusher

**Related CCP Milestones** 

Related Waste Streams	Agree?	Change?
00576: TAN - TRU Waste Segregated and Repackaged for WIPP Disposal	Y	N
00522: LAC - Low Activity Bulk Waste	Y	N
00528: LAE - Incinerable Low Activity Job Control Waste	Y	N
00574: TAL - TRU Waste Segregated and Repackaged for WIPP Disposal	Y	N
00531: LAG - Contaminated Large Equip for Survey/Decon	Y	N
00530: LAF - Bulk Metal for Survey/Decon	Y	N

Dataset Name: FY 1999 Planning Data Page 9 of 28

Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

### **Technology Needs**

Site Need Code: SR99-4002

Site Need Name: Characterization of Contaminated Surfaces

Focus Area Work Package ID: DD-03 Focus Area Work Package: Canyon Disposition Initiative

Focus Area: DDFA Agree with Technology Link: N

Benefits (Cost, Risk Reduction, Both): Cost

<u>Technologies</u> <u>Range of Estimate</u>

Rapid Surface Sampling and Archive Record (RSSAR) System Rapid Surface Sampling and Archive Record (RSSAR) System

Rapid Surface Sampling and Archive Record (RSSAR) System

Rapid Surface Sampling and Archive Record (RSSAR) System

Portable X-Ray, K-Edge Heavy Metal Detector

Portable X-Ray Fluorescence Spectrometer

Portable X-Ray Fluorescence Spectrometer

Portable X-Ray Fluorescence Spectrometer

Portable X-Ray Fluorescence Spectrometer

Gamma Ray Imaging System

Gamma Ray Imaging System

Gamma Ray Imaging System

Gamma Ray Imaging System

Mobile Automated Characterization System

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Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

#### **Technology Needs**

Mobile Automated Characterization System

Mobile Automated Characterization System

Mobile Automated Characterization System

Gamma Cam (TM) Radiation Imaging System

Field Transportable Beta Spectrometer

Field Transportable Beta Spectrometer

Field Transportable Beta Spectrometer

Field Transportable Beta Spectrometer

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

Ground Based Laser Induced Fluorescence Imaging

In Situ Object Counting System

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Site Summary Level: Savannah River Site

HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

#### **Technology Needs**

In Situ Object Counting System

In Situ Object Counting System

In Situ Object Counting System

Site Need Code: SR99-4003

**Site Need Name:** Material Recycle (Process Equipment, Metal, Steel, and Concrete)

Focus Area Work Package ID: DD-05 Focus Area Work Package: Material Recycle and Release

Focus Area: DDFA Agree with Technology Link: Y

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Stainless Steel Beneficial Reuse

Stainless Steel Beneficial Reuse

Stainless Steel Beneficial Reuse

Stainless Steel Beneficial Reuse

Laser Decontamination and Recycle of Metals

Biodegradation of Concrete

Biodegradation of Concrete

Biodegradation of Concrete

Biodegradation of Concrete

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Dataset Name: FY 1999 Planning Data Page 12 of 28

Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

### **Technology Needs**

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

SEG Recycle and Reuse of Radioactively Contaminated Scrap Metal

SEG Recycle and Reuse of Radioactively Contaminated Scrap Metal

SEG Recycle and Reuse of Radioactively Contaminated Scrap Metal

SEG Recycle and Reuse of Radioactively Contaminated Scrap Metal

Steam Vacuum Cleaning

Steam Vacuum Cleaning

Steam Vacuum Cleaning

Steam Vacuum Cleaning

Centrifugal Shot Blast System

Centrifugal Shot Blast System

Centrifugal Shot Blast System

Centrifugal Shot Blast System

Soft Media Blast Cleaning

Soft Media Blast Cleaning

Soft Media Blast Cleaning

Soft Media Blast Cleaning

**Related CCP Milestones** 

Related Waste Streams	Agree?	Change?
00522: LAC - Low Activity Bulk Waste	Y	N
02184: AA - LLW Soil, Rubble, Debris	Y	N
00528: LAE - Incinerable Low Activity Job Control Waste	Y	N
00574: TAL - TRU Waste Segregated and Repackaged for WIPP Disposal	Y	N

Dataset Name: FY 1999 Planning Data Page 13 of 28

Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

**Technology Needs** 

Site Need Code: SR99-4004

Site Need Name: Decontamination of Contaminated Concrete

Focus Area Work Package ID: DD-11 Focus Area Work Package: Deactivation of 321-M Fuel Fabrication Facility

Focus Area: DDFA Agree with Technology Link: N

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Laser Surface Cleaning

Biodegradation of Concrete

2-D Linear Motion System

Rotary Peening with Captive Shot

Rotary Peening with Captive Shot

Dataset Name: FY 1999 Planning Data Page 14 of 28

Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

### **Technology Needs**

Rotary Peening with Captive Shot

Rotary Peening with Captive Shot

Rotary Peening with Captive Shot

Centrifugal Shot Blast System

Soft Media Blast Cleaning

ROTO PEEN Scaler and VAC PAC System

Concrete Shaver

Concrete Shaver

Concrete Shaver

Concrete Shaver

Concrete Shaver

Remotely Operated Scabbling

Dataset Name: FY 1999 Planning Data Page 15 of 28

Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

#### **Technology Needs**

Remotely Operated Scabbling

Remotely Operated Scabbling

Remotely Operated Scabbling

Remotely Operated Scabbling

Concrete Grinder

Concrete Grinder

Concrete Grinder

Concrete Grinder

Concrete Grinder

Concrete Spaller

Concrete Spaller

Concrete Spaller

Concrete Spaller

Concrete Spaller

**Related CCP Milestones** 

Related	Waste	Streams	

00522: LAC - Low Activity Bulk Waste

00528: LAE - Incinerable Low Activity Job Control Waste

N

Agree?

Y

Y

N N

Change?

Site Need Code:

SR99-4005

**Site Need Name:** 

Characterization of Inaccessible Areas

Focus Area Work Package ID: DD-

DD-11

Agree with Technology Link:

Focus Area Work Package:

Deactivation of 321-M Fuel Fabrication Facility

Focus Area: DDFA

Benefits (Cost, Risk Reduction, Both): Cost

**Technologies** 

**Cost Savings (in thousands of dollars)** 

Range of Estimate

Dataset Name: FY 1999 Planning Data

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Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

#### **Technology Needs**

Internal Duct Characterization System

Internal Duct Characterization System

Internal Duct Characterization System

Internal Duct Characterization System

Small Pipe Characterization System (SPCS)

Pipe Explorer (TM) System

Pipe Explorer (TM) System

Pipe Explorer (TM) System

Pipe Explorer (TM) System

Portable X-Ray, K-Edge Heavy Metal Detector

Associated Particle Imaging Development

Associated Particle Imaging Development

Associated Particle Imaging Development

Associated Particle Imaging Development

Pipe Crawler Internal Piping Characterization System

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Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0501

N

Project SR-FA04 / H Canyon Deactivation Project

### **Technology Needs**

Site Need Code: SR99-4006

**Site Need Name:** Asbestos Treatment to Allow Reuse

Focus Area Work Package ID: DD-10 Focus Area Work Package: Production Reactor D&D

Focus Area: DDFA Agree with Technology Link:

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

In Situ Chemical Treatment of Asbestos

Thermal Conversion of Asbestos

Thermal Conversion of Asbestos

Thermal Conversion of Asbestos

Thermal Conversion of Asbestos

Strippable Coatings and Fixatives

Strippable Coatings and Fixatives

Strippable Coatings and Fixatives

Strippable Coatings and Fixatives

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Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

**Technology Needs** 

Site Need Code: SR99-4007

Site Need Name: Characterization of Volumetrically Contaminated Surfaces

Focus Area Work Package ID: DD-01 Focus Area Work Package: D&D of Tritium Contaminated Facilities

Focus Area: DDFA Agree with Technology Link: Y

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Portable X-Ray, K-Edge Heavy Metal Detector Portable X-Ray, K-Edge Heavy Metal Detector Portable X-Ray, K-Edge Heavy Metal Detector

Portable X-Ray, K-Edge Heavy Metal Detector

Remote Concrete Coring
Remote Concrete Coring

Remote Concrete Coring

Remote Concrete Coring

Site Need Code: SR99-4008

Site Need Name: Dismantlement of Concrete-Encased Piping

Focus Area Work Package ID: DD-11 Focus Area Work Package: Deactivation of 321-M Fuel Fabrication Facility

Focus Area: DDFA Agree with Technology Link: N

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Oxy-Gasoline Torch
Oxy-Gasoline Torch

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Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

#### **Technology Needs**

Oxy-Gasoline Torch

Remote Control Concrete Demolition System

Remote Control Concrete Demolition System

Remote Control Concrete Demolition System

Liquid-Nitrogen Cooled Diamond-Wire Concrete Cutting

Liquid-Nitrogen Cooled Diamond-Wire Concrete Cutting

Liquid-Nitrogen Cooled Diamond-Wire Concrete Cutting

Track Mounted Shear/Crusher

Track Mounted Shear/Crusher

Track Mounted Shear/Crusher

Re	elated CCP Milestones	Related Waste Streams
		00522: LAC Low Activity Bulk Waste

00522: LAC - Low Activity Bulk Waste	Y	N
02184: AA - LLW Soil, Rubble, Debris	Y	N
00528: LAE - Incinerable Low Activity Job Control Waste	Y	N
00574: TAL - TRU Waste Segregated and Repackaged for WIPP Disposal	Y	N

Agree?

Change?

Site Need Code: SR99-4009

Site Need Name: Improved Exhaust Treatment Systems

Focus Area Work Package ID: DD-11 Focus Area Work Package: Deactivation of 321-M Fuel Fabrication Facility

Focus Area: DDFA Agree with Technology Link: N

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

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Site Summary Level: Savannah River Site

HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

#### **Technology Needs**

 Related CCP Milestones
 Related Waste Streams
 Agree?
 Change?

 00528: LAE - Incinerable Low Activity Job Control Waste
 Y
 N

00578: TAP - Drums Segregated and Repackaged for WIPP Disposal Y N

Site Need Code: SR99-4010

Site Need Name: Characterization Data Management

Focus Area Work Package ID: DD-10 Focus Area Work Package: Production Reactor D&D

Focus Area: DDFA Agree with Technology Link: Y

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Rapid Surface Sampling and Archive Record (RSSAR) System

Rapid Surface Sampling and Archive Record (RSSAR) System

Rapid Surface Sampling and Archive Record (RSSAR) System

Three Dimensional, Integrated Characterization and Archiving System (3D-ICAS)

Three Dimensional, Integrated Characterization and Archiving System (3D-ICAS)

Three Dimensional, Integrated Characterization and Archiving System (3D-ICAS)

Mobile Automated Characterization System

Mobile Automated Characterization System

Mobile Automated Characterization System

Gamma Cam (TM) Radiation Imaging System

Gamma Cam (TM) Radiation Imaging System

Gamma Cam (TM) Radiation Imaging System

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

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Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

#### **Technology Needs**

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

System for Tracking Remediation, Exposure, Activities and Materials (STREAM)

System for Tracking Remediation, Exposure, Activities and Materials (STREAM)

System for Tracking Remediation, Exposure, Activities and Materials (STREAM)

Site Need Code: SR99-4011

Site Need Name: Waste Characterization

Focus Area Work Package ID: DD-03 Focus Area Work Package: Canyon Disposition Initiative

Focus Area: DDFA Agree with Technology Link: N

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Portable X-Ray, K-Edge Heavy Metal Detector

Portable X-Ray, K-Edge Heavy Metal Detector

Portable X-Ray, K-Edge Heavy Metal Detector

Waste Inspection Tomography (WIT)

Waste Inspection Tomography (WIT)

Waste Inspection Tomography (WIT)

Characterization Development

Characterization Development

Characterization Development

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Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

### **Technology Needs**

Associated Particle Imaging Development

Associated Particle Imaging Development

Associated Particle Imaging Development

WIPP Certifiable TRU Standard Waste Box Counter

WIPP Certifiable TRU Standard Waste Box Counter

WIPP Certifiable TRU Standard Waste Box Counter

Site Need Code: SR99-4012

Site Need Name: Stabilization of Contaminated Equipment / Components/ Surfaces

Focus Area Work Package ID: DD-10 Focus Area Work Package: Production Reactor D&D

Focus Area: DDFA Agree with Technology Link: Y

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Reactor Surface Contamination Stabilization

Reactor Surface Contamination Stabilization

Reactor Surface Contamination Stabilization

Strippable Coatings and Fixatives

Strippable Coatings and Fixatives

Strippable Coatings and Fixatives

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HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

**Technology Needs** 

Site Need Code: SR99-4013

Site Need Name: Containment / Confinement Technologies

Focus Area Work Package ID: DD-03 Focus Area Work Package: Canyon Disposition Initiative

Focus Area: DDFA Agree with Technology Link: N

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

Site Need Code: SR99-4015

**Site Need Name:** Decontamination of Small Components

Focus Area Work Package ID: DD-11 Focus Area Work Package: Deactivation of 321-M Fuel Fabrication Facility

Focus Area: DDFA Agree with Technology Link:

Benefits (Cost, Risk Reduction, Both): Cost

Technologies Cost Savings (in thousands of dollars) Range of Estimate

CORPEX Nuclear Decontamination Process

CORPEX Nuclear Decontamination Process

**CORPEX Nuclear Decontamination Process** 

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Steam Vacuum Cleaning

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Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

#### **Technology Needs**

Steam Vacuum Cleaning

Steam Vacuum Cleaning

Soft Media Blast Cleaning

Soft Media Blast Cleaning

Soft Media Blast Cleaning

Related Waste Streams	Agree?	<b>Change?</b>
00583: -	Y	N
00528: LAE - Incinerable Low Activity Job Control Waste	Y	N
00574: TAL - TRU Waste Segregated and Repackaged for WIPP Disposal	Y	N
00530: LAF - Bulk Metal for Survey/Decon	Y	N

Site Need Code: SR99-4016

**Site Need Name:** Health and Safety Technologies

Focus Area Work Package ID: DD-10

Focus Area: DDFA

Benefits (Cost, Risk Reduction, Both): Cost

Technologies

Advanced Worker Protection System

Advanced Worker Protection System

Advanced Worker Protection System

Personal Ice Cooling System (PICS)

Personal Ice Cooling System (PICS)

Personal Ice Cooling System (PICS)

Heat Stress Monitoring System

Focus Area Work Package: Production Reactor D&D

Agree with Technology Link: Y

<u>Cost Savings (in thousands of dollars)</u> <u>Range of Estimate</u>

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Operations/Field Office: Savannah River

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Site Summary Level: Savannah River Site

HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

### **Technology Needs**

Heat Stress Monitoring System

Heat Stress Monitoring System

Wireless Remote Monitoring System

Wireless Remote Monitoring System

Wireless Remote Monitoring System

Heat Stress Mitigation

Heat Stress Mitigation

Heat Stress Mitigation

### **Technology Deployments**

Deployment Year

Deployment Status Planned Forecast Actual Date

Technology Name: Laser Surface Cleaning

Potential Deployment 2005

**Technology Name:** Small Pipe Characterization System (SPCS)

Potential Deployment 2005

Technology Name: In Situ Chemical Treatment of Asbestos

Potential Deployment 2005

**Technology Name:** Airborne Laser Induced Fluorescence Imaging

Potential Deployment 2005

Technology Name: Three Dimensional, Integrated Characterization and Archiving System (3D-ICAS)

Potential Deployment 2005

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Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

### **Technology Deployments**

**Deployment Year** 

Deployment Status Planned Forecast Actual Date

Technology Name: Portable X-Ray, K-Edge Heavy Metal Detector

Potential Deployment 2005

**Technology Name:** Thermal Conversion of Asbestos

Potential Deployment 2005

Technology Name: Removal of Contaminants from Equipment and Debris, and Waste Minimization Using TECHXTRACT

Potential Deployment 2005

**Technology Name:** 2-D Linear Motion System

Potential Deployment 2005

Technology Name: Portable X-Ray Fluorescence Spectrometer

Potential Deployment 2005

Technology Name: Mobile Automated Characterization System

Potential Deployment 2005

Technology Name: Pipe Crawler Internal Piping Characterization System

Potential Deployment 200

Technology Name: Surface Contamination Monitor and Survey Information Management System (SCM/SIMS)

Potential Deployment 2005

**Technology Name:** Pegasus Coating Removal

Potential Deployment 2005

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Data Source: EM CDB Report Number: GEN-01b

Operations/Field Office: Savannah River

Print Date: 3/9/2000

Site Summary Level: Savannah River Site

HQ ID: 0501

Project SR-FA04 / H Canyon Deactivation Project

### **Technology Deployments**

**Deployment Year** 

Deployment Status Planned Forecast Actual Date

Technology Name: Indoor Radiation Mapping Using Laser Assisted Ranging and Data System

Potential Deployment 2005

**Technology Name:** Ground Based Laser Induced Fluorescence Imaging

Potential Deployment 2005

**Technology Name:** Diamond wire cutting

Potential Deployment 2005

Technology Name: Reducing grout

Potential Deployment 2005

Dataset Name: FY 1999 Planning Data Page 28 of 28